



# Aluminum Composite Material

With more than **10 years of experience**, Alutec® is a specialist in ACM (Aluminum Composite Material) manufacture.

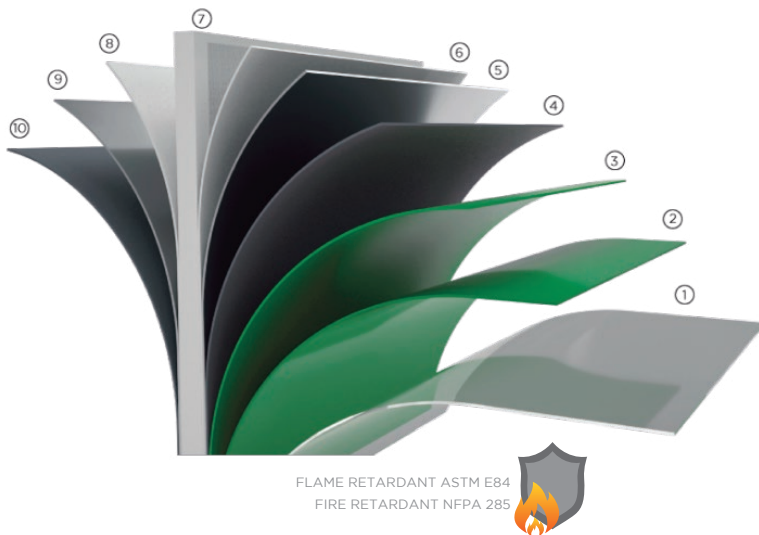
Due to its structure, Alutec® composite aluminum panels offer great versatility, adapting to any design requirement. It offers a full range of finishes, thicknesses and widths upon request and provides long durability and fast installation.

Our **Alutec®** panels are certified and guaranteed under the American Society for Testing and Materials (ASTM) international standards, have a fire retardant mineral core (FR) and are coated with Kynar® PVDF resin which guarantees the quality of the material for more than 20 years even if exposed to UV light.

**Alutec®** combines high technology, functionality, cleanliness and resistance.

It is a composite material consisting of two aluminum sheets bonded to a low density polyethylene (LDPE) layer and a flame retardant mineral (FR) core which limits the production of smoke in case of fire. Additionally, its transparent PVDF layer, provides high resistance to weather and UV exposure.

## Composition



- ① Protective film
- ② PVDF light layer
- ③ PVDF main layer
- ④ Anticorrosive paint layer
- ⑤ Aluminum layer
- ⑥ Bondeo layer
- ⑦ Mineral core - FR (flame retardant)
- ⑧ Bondeo layer
- ⑨ Subsequent aluminum layer
- ⑩ Anticorrosive layer / primer

## Availability

	COLORS	CODE	PAINT FINISH	ALUMINUM THICKNESS	TOTAL THICKNESS	SIZE INCHES	WEIGHT
BASICS	Soft White	SWT	PVDF	0.50	4 mm	62"/196"	124.61 Lb
	Sand Gray	SGR					
	Light Gray	LGR					
	Deep black	DBK					
	Black	BLK					
	White	SAX					
	Red	RED					
	Clay	CLY					
	Platinum	PLM					
	Silver Metallic	SMX					
	Bronze	BRZ					

**FIRE RETARDANT**



**KYNAR 500**  
finishes

**Retsis.us**

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## GENERAL PROPERTIES

PROPERTIES	STANDARD	RESULT
Resistance to the outer temperature	ASTM D1654	No abnormality
Thermal expansion	ASTM D696	$3.0 \times 10^{-5} / ^\circ\text{C}$
Thermal temperature of deformithy	ASTM D648	115 $^\circ\text{C}$
Thermal conductivity	ASTM C976	0,102 kcal /m.hr $^\circ\text{C}$
Rigidity of flexion	ASTM C393	$14 \times 10^5$
Impact resistance	ASTM D2794	$\geq 50 \text{ kg} / \text{cm}$
Adhesion Force	ASTM D903-98	10 kgf / mm
Isolation rank by sound	ASTM E413	29 dB
Flexural Elasticity	ASTM D790	4055 kg / mm <sup>2</sup>
Cutting resistance	ASTM D732-99	$\geq 28 \text{ MPa}$
Minimal flexural stress	ASTM D790	(LO) 45 mm (PO) 70 mm
Non propagation of fire	ASTM E84	Certified
Develope smoke	ASTM E84	<45
Wind Pressure Resistance	ASTM E330	Approved
Water resistant	ASTM E331	Approved
Air Resistance Properties	ASTM E283	Approved